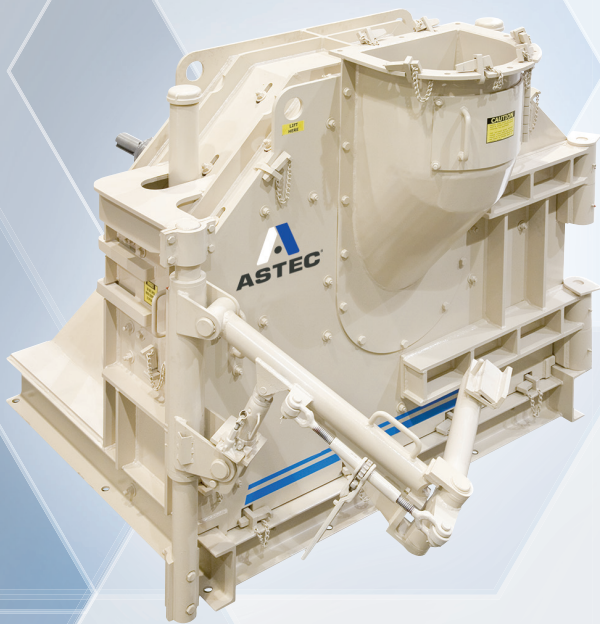


Gundlach Crushers® Cage-Paktor®

First in
3-D
CRUSHING



Cage-Paktor® 2C4R



Cage-Paktor® 1C3R

*Precision Crushing for Tough Materials with Maximum Efficiency
and Minimal Maintenance.*

Compact Powerhouse: The Cage-Paktor®

The Cage-Paktor® models deliver efficient, selective crushing, ideal for wet, sticky, and hard-to-crush materials. With a compact design that reduces floor space and operating costs, they maximize crushing efficiency. Multiple rows of impact bars selectively reduce oversized particles, allowing in-size material to pass through, lowering fines and power use.

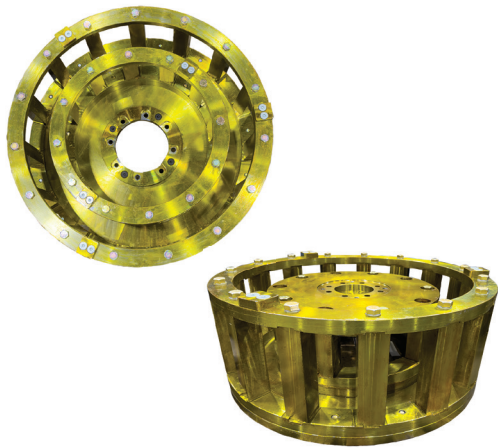
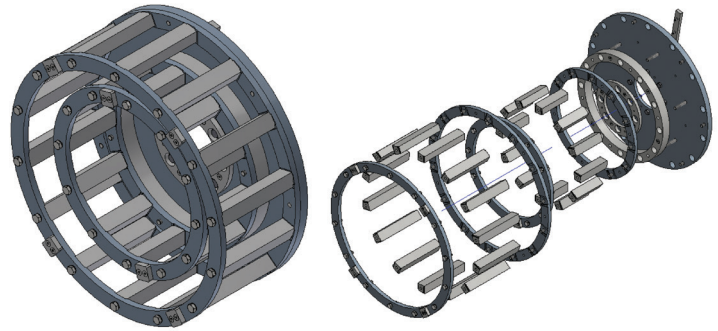
Maintenance is simplified with features like a swing-away

door for easy cage access and an optional on-board cage jack, eliminating the need for cranes. The optional Air Cannon System prevents material buildup, ensuring continuous operation. Both models offer durable options like fully-welded cages or replaceable striking plates, providing flexibility, efficiency, and low-maintenance operation for demanding applications.

New Brute Armor Cage

Improving on decades of different versions of specialized cage styles, the Brute Armor is intended to be the one and only solution for any application.

It's 100% bolt-together design allows for individually replaceable parts as compared to weldedments, which need to be replaced in whole.



No Welding

- Not reliant on welder talent/quality
- Bolted joints offer more predictability
- Bolted joints keep the cage compressed; the metal pocket absorbs impact loads.

Individually replaceable parts

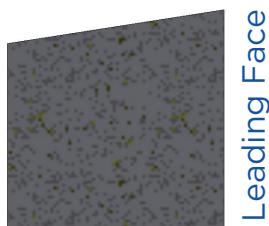
- High-value main discs see minimal wear and are reused across multiple bar changes—cutting costs and downtime.

Better Aerodynamics

- Bar's design minimizes circular drag—boosting efficiency while reducing power consumption.

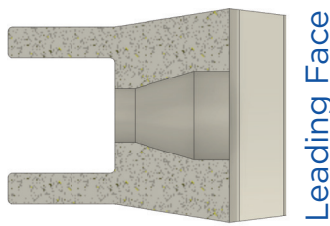
New Striking Plate Design Offers Several Advantages

Fabricated Welded-In Striking Plates



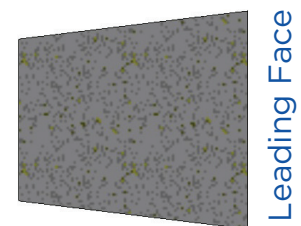
Solid bar with high strength for tramp metal forgiveness; serviceable, not replaceable.

Cast Bolt-On Striking Plates



Bolt design came in multiple materials and enabled quick replacement—yet prone to cracking and cage failure.

NEW Bolt-In Striking Bars

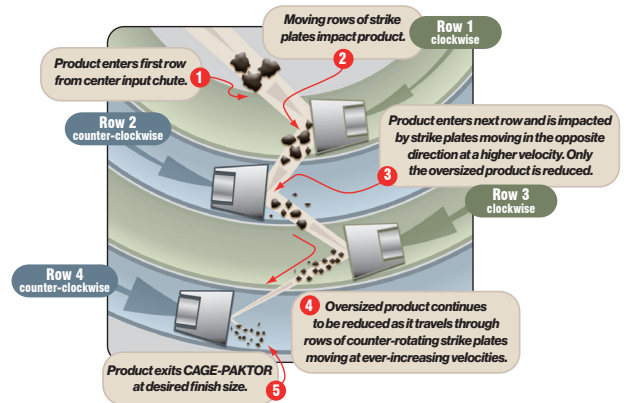


Multi-material & hard-faced offerings—engineered for strength & its aerodynamic profile reduces drag.

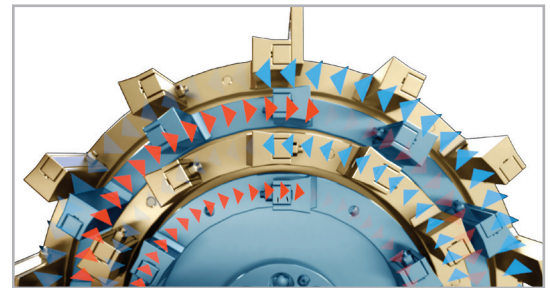
How It Works

Crushing in the Cage-Paktor® is governed by two essential factors: the mass of the particle and the velocity at which it is struck. Material enters directly into the crusher's center through the low-friction inlet (or feed chute), where it encounters multiple rows of impact bars, offering selective stages of impact reduction.

The simplicity of the process lies in the operating speed (rpm), which is the only factor that influences product size. As particles pass through the counter-rotating cages, only those large enough in mass are affected, while already-to-size particles from previous reduction stages remain unchanged, resulting in fewer fines. This multi-stage crushing mechanism minimizes product oversize, enhances crushing efficiency, and ensures a higher yield of product within the desired size range.



2C4R Model (4 Rows of Striking Surfaces)

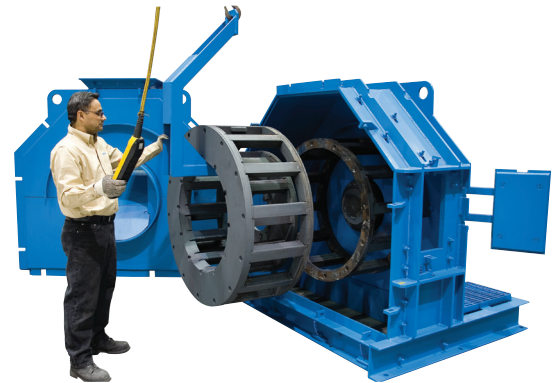


Speed of Cage(s) is the only variable to control output size

Precision Crushing for Tough Materials with Maximum Efficiency and Minimal Maintenance.



Optional cage jack is available on 2C4R to aid in cage removal.



Swing-away door on 1C3R Model 50 speeds maintenance.

Cage-Paktor Model Specifications				
Family	Model	Drive Shaft Dia.	Drive Shaft	Main Case
1C3R	401C3R	4 3/16 inch	Heat Treated Alloy Steel	Heat Treated Alloy Steel
2C4R	40B2C4R	2 15/16 inch (Small) 6 1/2 inch (Large)	Heat Treated Alloy Steel (Small) High Strength Steel Tubing (Large)	5/8 inch thick steel plate
1C3R	501C3R	6.935 inch	Heat Treated Alloy Steel	3/4 inch thick steel plate
2C4R	50B2C4R	3 3/4 inch (Small) 8 1/16 inch (Large)	Heat Treated Alloy Steel (Small) High Strength Steel Tubing (Large)	3/4 inch thick steel plate
1C3R	751C3R	6 15/16 inch	Heat Treated Alloy Steel	3/4 inch thick steel plate
2C4R	75B2C4R	6 inch (Small) 13 1/8 inch (Large)	Heat Treated Alloy Steel (Small) High Strength Steel Tubing (Large)	3/4 inch thick steel plate

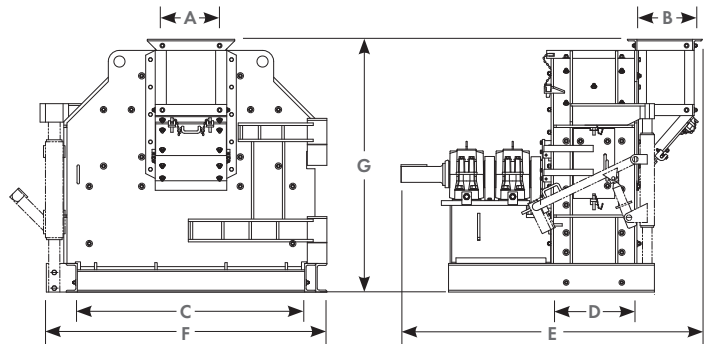


Gundlach's unique shaft-within-a-shaft design sets it apart from the competition.

Dimensions and Weights

1C3R Model (3 Rows of Striking Surfaces)

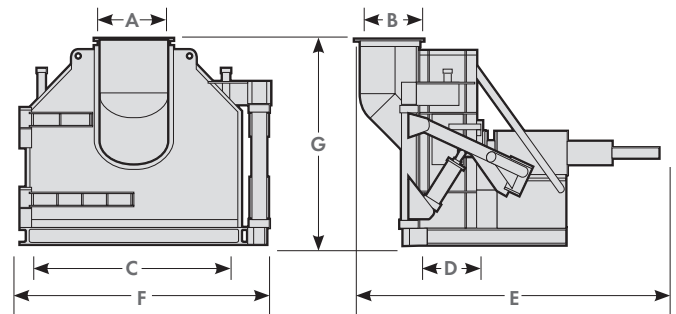
- Available with 1016 mm (40"), 1270 mm (50"), and 1905 mm (75") cage assemblies
- 4-6mm product size is nominal output
- Shaft supported via double row, spherical roller bearings
- Ability to process lumps in feed material
- 401C3R: processes up to 57 mm (2.25") lumps
- 501C3R: processes up to 101 mm (4") lumps
- 751C3R: processes up to 127 mm (5") lumps



MODEL	MAX CAPACITY (50, 75, 100 PCF)	INLET OPENING		DISCHARGE OPENING		LENGTH	WIDTH	HEIGHT	WEIGHT
		A	B	C	D	E	F	G	LBS (KG)
401C3R	125, 156, 187	15" (381)	12.75" (324)	55.5" (1410)	18" (457)	75.5" (1918)	70" (1778)	63.5" (1527)	9,200 (4,173)
40B2C4R	125, 156, 187	15" (381)	12.75" (324)	55.5" (1410)	18" (457)	87" (2210)	73" (1854)	63.5" (1527)	8,000 (3,629)
501C3R	250, 312, 375	20" (508)	16" (406)	70" (1778)	24.5" (622)	94.75" (2405)	94" (2384)	80" (2032)	15,900 (7,212)
50B2C4R	250, 312, 375	20" (508)	16" (406)	70" (1778)	24.5" (622)	109.5" (2781)	94" (2384)	80" (2032)	17,700 (8,029)
751C3R	600, 750, 900	34" (864)	24" (610)	104.5" (2654)	29" (368)	131.25" (3334)	133.5" (3391)	111.75" (2838)	38,000 (19,237)
75B2C4R	600, 750, 900	34" (864)	24" (610)	104.5" (2654)	29" (368)	143" (3631)	143" (3631)	111.75" (2838)	44,000 (19,958)

2C4R Model (4 Rows of Striking Surfaces)

- Available with 1016 mm (40"), 1270 mm (50"), and 1905 mm (75") cage assemblies
- 2mm product size is nominal output
- Exclusive "Shaft Within A Shaft" design allows both motors to be installed on the back side of the machine – saving floor space and making maintenance easier
- Ability to process lumps in feed material
- 40B2C4R: processes up to 57 mm (2.25") lumps
- 50B2C4R: processes up to 101 mm (4") lumps
- 75B2C4R: processes up to 127 mm (5") lumps



Excelling in Applications for Various Product Sizes:

- Potash
- Fertilizer
- Salts/Phosphates
- Calcined Anthracite
- Coal Middlings for ash and sulfur separation
- Coal for cyclone boiler feed, FB boilers, fuel injection
- Closely-Sized Fine Limestone
- Limestone for FB boilers
- Coke Breeze for recycle to coke ovens
- Tailings
- Sintered Fly Ash
- Iron Ores
- Lightweight Aggregates
- Metal-Bearing Ores
- Silica
- Refractory Materials
- Slags
- Stone Sand
- Glass Sand

Call +1 855-483-7721 or email customer.service@astecindustries.com to find the sales representative nearest you.